## Name of Lab: - Metrology and Quality Control Lab

Name of Lab In charge: - Prof. Bankar N. D.
Name of Lab Assistant: - Mr. Patil S. K.
The main objective of Metrology and Quality Control Lab is to perform the practical Industrial measurement like linear and angular as well as theoretical and practical aspects. The Diploma mechanical Engineer should understand, select and use various measuring instruments as he often comes across measuring different parameters of machined components and the appropriate fitment of interchangeable components in the assemblies

## Maharashtra State Board of Technical Education

Equipment List
Name of Lab: Metrology and Quality Control Lab

Particulars: Specifications of Major/essential Equipment required for conduction of practical as per curriculum.

| Sr. No. | Particulars | No Of Available | Cost |
| :---: | :--- | :---: | :---: |
| 1 | Vernier Caliper | 1 | 9500 |
| 2 | Digital Vernier Caliper | 1 | 10000 |
| 3 | Micrometer | 1 | 5500 |
| 4 | Sine Bar Indicator | 1 | 10900 |
| 5 | Optical Profile Projector | 1 | 120000 |
| 7 | Radius Gauge | 1 | 5750 |


| 8 | Feeler Gauge | 1 | 2600 |
| :---: | :---: | :---: | :---: |
| 9 | Screw Pitch Gauge | 1 | 2050 |
| 10 | Gear Tooth Vernier Caliper | 1 | 9700 |
| 11 | Spirit Level Block | 1 | 600 |
| 12 | V Block | 2 | 5000 |
| 13 | Screw Thread Micrometer | 1 | 19000 |
| 14 | Vernier Bevel Protractor | 1 | 23000 |
| 15 | Vernier Height Gauge | 1 | 28000 |
| 16 | Straight Edge | 1 | 18000 |
| 17 | Floating Carriage Micrometer | 1 | 65000 |
| 18 | Slip Gauge Set | 1 | 109000 |
| 19 | Surface Plate | 1 | 26000 |
| 20 | Angle Gauge Set | 12 | 35000 |
| 21 | Pneumatic Comparator \& Mini Compressor | 1 | 73500 |
| 22 | Autocollimator | 1 | 62000 |
| 23 | Snap Gauge Go \& Nogo Gauge | 1 | 1800 |
| 24 | Plug Gauge Go \& Nogo Gauge | 1 | 1800 |
| 25 | Ring Gauge Go \& Nogo Gauge | 1 | 2500 |
| 26 | Inside Micrometer | 1 | 2500 |


| 27 | Adjustable Snap Gauge | 1 | 8350 |
| :---: | :--- | :---: | :---: |
| 28 | Dial Bore Gauge | 1 | 6230 |
| 29 | Thread Plug Gauge | 1 | 1055 |
| 30 | Thread Ring Gauge | 1 | 1145 |
| 31 | Vernier Depth Gauge | 1 | 39000 |
| 32 | Total Cost |  |  |

Lab In charge
HOD

